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Abstract

The abstract should be no longer than 1 500 characters (including spaces). Authors are required to prepare the abstract in MS Word, following the guidelines outlined in this document. All margins should be 2.5 cm. Please use British English spelling. The paper title should be written in font Cambria, bold, all caps, 14 pt. Authors’ names should be written in font Cambria, bold, 12 pt. Please link authors to their affiliations using numbered superscripts. Provide the exact postal address with zip or postal code, town, and country for all authors in font Cambria, 11 pt, central aligned. The abstract should be written after the paper title and the authors’ names. The abstract should be written in font Cambria, 12 pt, justified. The abstract should summarize the purpose, methodology, and key findings, with no references to figures, tables, or literature. Keywords should be listed below the abstract in Cambria, size 12 pt., with the word “Keywords:” highlighted by bold script. The corresponding author's name and e-mail address should be entered in the page footer, with font Cambria, 11 Pt, left aligned.

**Keywords**: printing, design, printing form, optical methods.

**1. INTRODUCTION – CAMBRIA, BOLD, 12 PT, LEFT, ALL CAPS**

This document is intended to guide contributors when preparing submissions for the 27th International Conference on Printing, Design and Graphic Communication 2025 (PDC 25). Please follow the enclosed instructions carefully. The electronic proceedings will be prepared using MS Word. Therefore, we must receive properly formatted papers based on the MS Word template available for download on the conference website.

For the paragraph title, you should use Cambria, 12-point size, all caps, left aligned, single spacing, and 6-point spacing before and after the paragraph for heading level 1.

* 1. **Paragraph subtitle – Cambria, bold, 12 Pt, left**

Use Cambria, bold, 12-point size, left aligned, single spacing, and 6-point spacing before and after the paragraph for heading level 2.

Use Cambria, 12 Pt size, justified, single spacing, 6 Pt spacing after the paragraph for each paragraph.

* 1. **Figures**

Figures should be inserted in the highest possible quality. Please avoid the insertion of the graphical object as figures or don’t place text boxes over the figures. Each figure should be placed on a new line, with blank spaces above and below, and centred on the page.

Figures should be cited within the main text before their appearance in the paper. An example of inserting figures and figure captions can be seen below (Figure 1).



**Figure 1: Caption for figure goes at the bottom [Reference]**

Figure captions should be numbered consecutively and placed below the figure, page-centred, Cambria, 11 Pt, bold.

* 1. **Lists**

Three list styles have been predefined in the template: bulleted list, numbered list, and lettered list. It is suggested not to use more than three list levels.

1.3.1. Bulleted lists

* Bulleted (unnumbered) lists should use bullets as shown here.
* First level
	+ Second level
		- Third level

1.3.2. Numbered lists

1. Numbered lists should start with an ordinal number as shown here.
2. First level
	1. Second level
		1. Third level

1.3.3. Lettered lists

1. Lettered lists use lowercase letters in alphabetic order.
2. First level
	1. Second level
		1. Third level
3. **TABLES**

Table captions should be labelled with “Table” followed by the ordinal number of the table. Table captions should be placed above the table, with font Cambria, 11 Pt, bold, without a full stop at the end.

Tables should be centred on the page. Each table should be on a separate line, with a blank space above and below. Blank lines should be omitted when a heading, figure, or another table immediately follows a table. The text inside the table cells should be centred or justified, with font Cambria, 11 Pt, bold/regular. Tables must not be spread over multiple pages. Tables should be cited within the main text before their appearance in the paper. An example of using tables and table captions can be seen below (Table 1).

**Table 1: Caption for the table goes at the top [Reference]**

|  |  |  |  |
| --- | --- | --- | --- |
| **Sample** | **Caption** | **Cambria** | **11 Pt** |
| **Bold** | **Bold** | **Bold** | **Bold** | **Bold** | **Bold** |
| A |  |  |  |  |  |  |
| B |  |  |  |  |  |  |
| C |  |  |  |  |  |  |

The main body text presents the author's ideas. The introduction provides an overview of the existing literature on the topic, including previous research by other authors. If the paper contains an experimental part, in the research methodology the experiment should be described so that the experiment is repeatable, and the results obtained are relevant to the research of other authors. The description of the research is also important for the reviewers, who thereby gain insight into the research. The research results bring insight into the results with an explanation of the presented tables and/or graphs and/or pictures. In the Conclusion, research hypotheses are confirmed or refuted, justifying them with summarized evidence from the results. All literature used must be cited to respect copyright. The literature is cited according to the instructions.

1. **EQUATIONS**

Each equation should be placed on a new line, with a blank space above and below. Equations should be clear, and the expressions used should be explained in the text. The equations should be left aligned and numbered consecutively at the outer right margin. Equations should be cited within the main text before their appearance in the paper. An example of using equations can be seen below (Equation 1).

$E=mc^{2}$ (1)

1. **DIRECT QUOTES**

Direct quotes from authors or speakers must be enclosed in quotation marks. For example:

“Ut ad profectum conferant, investigationes responsabiliter fiant, dedicatione et honore. Imaginatio et innovatio limites dis.”

1. **CONCLUSION**

Please, state concisely the most important ideas of the paper and the author’s opinions of the results.

**Acknowledgement(s)**:

Use Cambria, 12 Pt. For example, Present research is financed by the ... in the framework of the ... programme: "Project Name **Project Number/Code (if applicable)**".

1. **REFERENCES**

Use the Vancouver citation style. A citation number should be placed in square brackets, with a full list of references provided at the end of the text. References are then listed at the end of the document in numerical order. Due to the changing nature of web pages, the use of published resources is very much preferred and advised over online references. Examples of referencing:

[1] Book Format: Author(s) Last Name Initials. Title of Book. Edition (if not the first). Place of publication: Publisher; Year of publication.

Example: Wright RT. Environmental Science. London: Pearson Prentice Hall; 2008.

[2] Journal Article Format: Author(s) Last Name Initials. Title of the article. Title of Journal. Year; volume(issue) numbers.

Example: Jon B. Surface flotation deinking. Pulp Paper. 2021;10(1):37-49.

[3] Article in an Online Journal or Database Format: Author(s) Last Name Initials. Title of the article. Title of Journal [Internet]. Year [cited date]; volume(issue) numbers. Available from: URL

Example: Kovic G, Anda V. Information communication. Acta [Internet]. 2021 [cited 2022 May 16];40(4). Available from: http://novo.hr/search/standardi

[4] Conference Paper Format: Author(s) Last Name Initials. Title of the paper. In: Editor(s) Last Name Initials, editor(s). Title of Proceedings. Place of conference: Publisher; Year. Page numbers.

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[6] Web Page with No Author Format: Title of web page [Internet]. Year. Available from: URL. Accessed date: Day Month Year.

Example: Indicators of good printing [Internet]. 2022. Available from: http://www.print/off/htm. Accessed 25 Feb 2021.

Additional Notes for Authors

* In-text citations should use square brackets, e.g., [1], [2].
* List references in the order they are cited in the text, not alphabetically.
* Authors' names should include last names followed by initials (e.g., Wright RT).
* Date format for accessed sources: Use “Day Month Year” (e.g., 20 Feb 2019).
* For multi-author works: List up to six authors; if there are more than six authors, list the first six followed by “et al.”

Please ensure consistency and accuracy in citations to enhance the readability and reliability of your work.